

## OSA (RX004)-series

- Type : Urethane base two-part reaction ink
- Usage : Back-up ink for Mirror effect ink series
- Property : Can be printed on Mirror effect ink printed film without decreased mirror effect appearance
- Diluent : Standard solvent T-910  
: Slow dry solvent T-950
- Mixing ratio : OSA ink : OSA-hardener = 10 : 1 (standard colors)  
\* pot life is approximate 6~8 hours after mixing with Hardener
- Washing solvent : T-15
- Screen mesh : Tetron or Nylon 250~300/inch fabric is recommended
- Drying time : Drying by set to touch  
\*Air-drying at room temperature = 25°C x 1hr.  
: Hard drying  
\*Forced drying = 60°C x 60min.
- Wash-up : T-15 or T-31
- Note : OSA-hardener is very sensitive to humidity, so OSA-hardener should be used as soon as possible after opening.